



## TECHNICAL GUIDE

### GAS-FIRED RESIDENTIAL TWO STAGE STANDARD ECM MULTI-POSITION GAS FURNACES STANDARD & Low NOx MODELS

**MODELS: TM8Y**

**NATURAL GAS**

**60 - 120 MBH INPUT**



Residential Furnaces  
DOE-10 CFR Part 430



Due to continuous product improvement, specifications are subject to change without notice.

Visit us on the web at

[www.upgnet.com](http://www.upgnet.com) and [www.york.com](http://www.york.com)

Additional rating information can be found at

[www.ahridirectory.org](http://www.ahridirectory.org)

#### WARRANTY

20-year limited warranty on the heat exchanger.

10-year heat exchanger warranty on commercial applications.

Standard 5-year limited Parts warranty.

**Extended 10-year limited parts warranty when product is registered online within 90 days of purchase for replacement or closing for new home construction.**

## DESCRIPTION

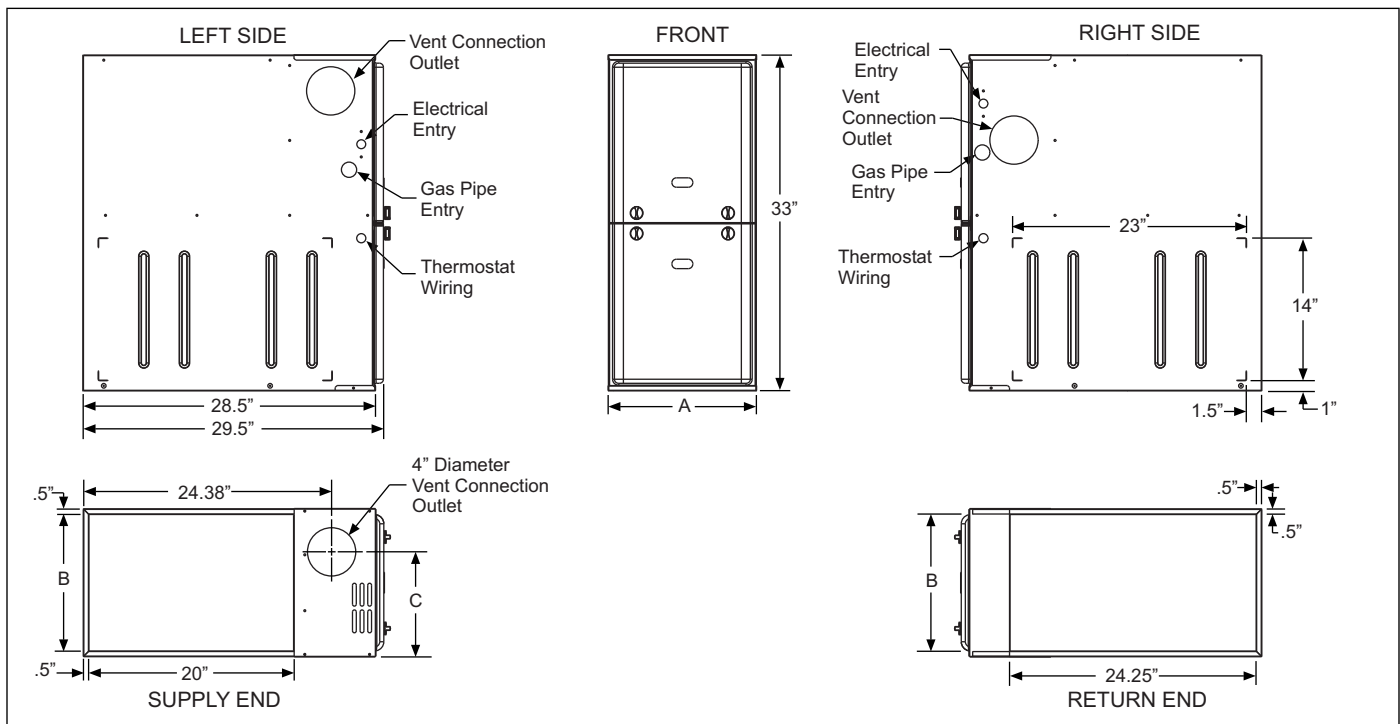
These compact units employ induced combustion, reliable hot surface ignition and high heat transfer aluminized steel tubular heat exchangers. The units are factory shipped for installation in upflow or horizontal applications and may be converted for downflow applications.

These furnaces are designed for residential installation in a basement, closet, alcove, attic, recreation room or garage and are also ideal for commercial applications. All units are factory assembled, wired and tested to assure safe dependable and economical installation and operation.

These units are Category I listed and may be common vented with another gas appliance as allowed by the National Fuel Gas Code.

## FEATURES

- Two stage heating operation includes two stage gas valve, two stage inducer operation and standard ECM blower operation. Auto-staging allows two stage operation with a single stage thermostat.
- Easily applied in upflow, horizontal left or right, or downflow installation with minimal conversion necessary.
- Compact, easy to install, ideal height 33" tall cabinet.
- Blower-off delay for cooling SEER improvement.
- Easy access to controls to connect power/control wiring.
- Built-in, high level self diagnostics with fault code display.
- Low unit current requirement for easy replacement application.
- All models are convertible to use propane (LP) gas.
- Electronic Hot Surface Ignition saves fuel cost with increased dependability and reliability.
- 100% shut off main gas valve for extra safety.
- 24V, 40 VA control transformer and integrated control supplied for add-on cooling.
- Hi-tech tubular aluminized steel primary heat exchanger.
- Solid removable bottom panel allows easy conversion.
- Airflow leakage less than 1% of nominal airflow for ductblaster conditions.
- No knockouts to deal with, making installation easier.
- Movable duct connector flanges for application flexibility.
- Quiet inducer operation, burner, and blower operation.
- Inducer rotates for easy conversion of venting options.
- Fully supported blower assembly for easy access and removal of blower.
- External air filters used for maximum flexibility in meeting customers IAQ needs.
- Insulated blower compartment for thermal and acoustic performance.
- Low NOx models have been designed to meet specific code requirements.
- Venting applications may be installed as a common vent with other gas-fired appliances or use a lined masonry chimney.
- 1/4 turn knobs provided for easy independent door removal.



**Cabinet and Duct Dimensions**

BTUH (kW) Input	Nominal CFM (m <sup>3</sup> /min)	Cabinet Size	Cabinet Dimensions (Inches)		
			A	B	C
TM8Y060A12MP11	1200 (34.0)	A	14 1/2	13 3/8	10.3
TM8Y080B12MP11	1200 (34.0)	B	17 1/2	16 3/8	11.8
TM8Y080C16MP11	1600 (45.3)	C	21	19 7/8	13.6
TM8Y100C16MP11	1600 (45.3)	C	21	19 7/8	13.6
TM8Y100C20MP11	2000 (56.6)	C	21	19 7/8	13.6
TM8Y120C20MP11	2000 (56.6)	C	21	19 7/8	13.6

**Ratings & Physical / Electrical Data**

Models	High Fire Input	Low Fire Input	High Fire Output	Low Fire Output	Nominal Airflow	AFUE	Max Over-Current Protection	Max. Outlet Air Temp
	MBH	MBH	MBH	MBH				CFM
TM8Y060A12MP11	60	39	48	31.2	1200	80.0	15	160
TM8Y080B12MP11	80	52	64	41.6	1200	80.0	15	160
TM8Y080C16MP11	80	52	64	41.6	1600	80.0	15	160
TM8Y100C16MP11	100	65	80	52	1600	80.0	15	160
TM8Y100C20MP11	100	65	80	52	2000	80.0	15	160
TM8Y120C20MP11	120	78	96	62.4	2000	80.0	15	160
Models	High Fire Air Temp. Rise	Low Fire Air Temp. Rise	Blower		Blower Size	Total Unit Amps	Min. wire Size (awg) @ 75 ft one way	Operating Weight
	°F	°F	HP	Amps				In.
TM8Y060A12MP11	30-60	20-50	1/2	6.8	11 x 8	9.3	14	94
TM8Y080B12MP11	30-60	20-50	1/2	6.8	11 x 8	9.3	14	103
TM8Y080C16MP11	30-60	20-50	1/2	6.8	11 x 10	9.3	14	114
TM8Y100C16MP11	30-60	20-50	1/2	6.8	11 x 10	9.3	14	118
TM8Y100C20MP11	30-60	20-50	3/4	8.4	11 x 11	10.9	14	122
TM8Y120C20MP11	35-65	20-50	3/4	8.4	11 x 11	10.9	14	129

Annual Fuel Utilization Efficiency (AFUE) numbers are determined in accordance with DOE Test procedures.  
 Wire size and over current protection must comply with the National Electrical Code (NFPA-70-latest edition) and all local codes.  
 The furnace shall be installed so that the electrical components are protected from water.

## HORIZONTAL SIDEWALL VENTING

For applications where vertical venting is not possible, the only approved method of horizontal venting is the use of an auxiliary power vent. Auxiliary power venters must be approved by CSA, UL, or other recognized safety agencies. Follow all application and installation details provided by the manufacturer of the power vent.

## FILTER PERFORMANCE

The airflow capacity data published in the “Blower Performance” table shown represents blower performance WITHOUT filters.

All applications of these furnaces require the use of field installed air filters. All filter media and mounting hardware or provisions must be field installed external to the furnace cabinet. DO NOT attempt to install any filters inside the furnace.

## NOTICE

Single side return above 1800 CFM is approved as long as the filter velocity does not exceed filter manufacturer's recommendation and a transition is used to allow use on a 20x25 filter.

## Recommended Filter Sizes

CFM	Cabinet Size	Side (in)	Bottom (in)
1200	A	16 x 25	14 x 25
1200	B	16 x 25	16 x 25
1600	C	16 x 25	20 x 25
2000	C	(2) 16 x 25	20 x 25

- Air velocity through throwaway type filters may not exceed 300 feet per minute (91.4 m/min). All velocities over this require the use of high velocity filters.
- Do not exceed 1800 CFM using a single side return and a 16x25 filter. For CFM greater than 1800, you may use two side returns or one side and the bottom or one return with a transition to allow use of a 20x25 filter.

## Unit Clearances to Combustibles (All Dimensions in Inches, and All Surfaces Identified with the Unit in an Upflow Configuration)

Application	Top	Front	Rear	Left Side	Right Side	Flue	Floor/Bottom	Closet	Alcove	Attic	Line Contact
	In. (cm)	In. (cm)	In. (cm)	In. (cm)	In. (cm)	In. (cm)					
Upflow	1 (2.5)	1 (2.5)	0 (0.0)	0 (0.0)	0 (0.0)	6 (15.2)	Combustible	Yes	Yes	Yes	No
Upflow B-Vent	1 (2.5)	1 (2.5)	0 (0.0)	0 (0.0)	0 (0.0)	1 (2.5)	Combustible	Yes	Yes	Yes	No
Downflow	1 (2.5)	1 (2.5)	0 (0.0)	0 (0.0)	0 (0.0)	6 (15.2)	1 (25.4) <sup>1</sup>	Yes	Yes	Yes	No
Downflow B-Vent	1 (2.5)	1 (2.5)	0 (0.0)	0 (0.0)	0 (0.0)	1 (2.5)	1 (25.4) <sup>1</sup>	Yes	Yes	Yes	No
Horizontal	1 (2.5)	1 (2.5)	0 (0.0)	0 (0.0)	0 (0.0)	6 (15.2)	Combustible	No	Yes	Yes	Yes <sup>2</sup>
Horizontal B-Vent	1 (2.5)	1 (2.5)	0 (0.0)	0 (0.0)	0 (0.0)	1 (2.5)	Combustible	No	Yes	Yes	Yes <sup>2</sup>

- Combustion floor base accessory or air conditioning coil required for use on combustible floor.
- Line contact only permitted between lines formed by the intersection of the rear panel and side panel (top in horizontal position) of the furnace jacket and building joists, studs or framing.

## ACCESSORIES

### Propane (LP) Conversion Kit -

1NP0347 - All Models

This accessory conversion kit may be used to convert natural gas units for propane (LP) operation.

### Side Return Filter Racks -

1SR0200 - All Models

1SR0302 - All Models

1SF0101 - All Models

### Bottom Return Filter Racks -

1BR0514 or 1BR0614 - For 14-1/2" cabinets

1BR0517 or 1BR0617 - For 17-1/2" cabinets

1BR0521 or 1BR0621 - For 21" cabinets

1BR05xx series are galvanized steel filter racks. 1BR06xx are pre-painted steel filter racks to match the appearance of the furnace cabinet.

### Masonry Chimney Kits -

For installations where these furnaces are vented using existing or new lined masonry chimneys.

1CK0603

1CK0604

### Combustible Floor Base Kit -

For installation of these furnaces in downflow applications directly onto combustible flooring material, These kits are required to prevent potential overheating situations. These kits are also required in any applications where the furnace is installed in a downflow configuration without an evaporator coil, where the combustible floor base kit provides access for combustible airflow.

1CB0514 - For 14-1/2" cabinets

1CB0517 - For 17-1/2" cabinets

1CB0521 - For 21" cabinets

### High Altitude Pressure Switches -

For installation where the altitude is less than 5,000 feet it is not required that the pressure switch be changed. For altitudes above 5,000 feet, see kits below.

1PS3309

**Thermostats** - Compatible thermostat controls are available through accessory sourcing. For optimum performance and installation, refer to the UPGNET “Low Voltage Wiring Diagram” document to select and apply controls.

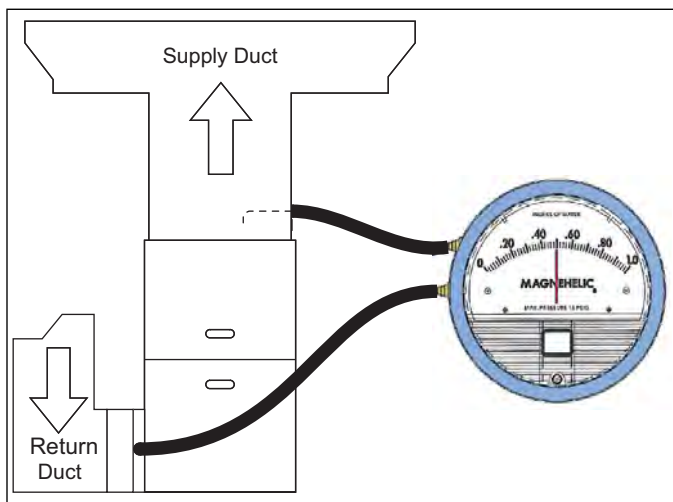
## Blower Performance CFM - Any Position (without filter)

Models	Speed	Airflow Data (SCFM) <sup>1, 2</sup>									
		Ext. Static Pressure (in. H <sub>2</sub> O)									
		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
060A12	High	1260	1220	1180	1150	1110	1070	1030	990	940	900
	Medium High	1160	1120	1080	1030	990	950	900	850	800	760
	Medium	1010	960	920	880	830	780	740	680	640	590
	Medium Low	860	810	770	710	670	580	560	510	460	410
	Low	800	760	710	650	610	550	500	460	390	350
080B12	High	1330	1300	1270	1240	1210	1160	1130	1090	1050	1000
	Medium High	1140	1100	1070	1020	990	950	900	850	800	760
	Medium	990	960	920	870	830	780	730	680	630	580
	Medium Low	920	890	840	790	740	700	640	600	550	510
	Low	820	770	730	680	630	580	540	480	430	390
080C16	High	1730	1700	1660	1610	1580	1520	1470	1410	1360	1300
	Medium High	1560	1530	1490	1450	1400	1350	1310	1270	1220	1170
	Medium	1370	1330	1280	1230	1180	1130	1080	1030	970	910
	Medium Low	1190	1140	1090	1040	990	930	870	820	750	680
	Low	1000	940	880	820	750	680	600	540	460	410
100C16	High	1730	1690	1650	1610	1570	1530	1470	1420	1360	1310
	Medium High	1570	1530	1490	1440	1400	1360	1320	1270	1220	1170
	Medium	1360	1310	1260	1220	1180	1130	1070	1010	950	890
	Medium Low	1210	1160	1110	1050	1000	940	880	810	760	700
	Low	1010	950	900	820	760	680	610	540	500	430
100C20	High	2230	2180	2130	2070	2020	1960	1900	1850	1790	1720
	Medium High	1820	1780	1740	1680	1620	1580	1530	1470	1410	1350
	Medium	1610	1550	1500	1440	1390	1340	1280	1230	1170	1110
	Medium Low	1440	1380	1320	1270	1210	1150	1090	1030	960	890
	Low	1210	1150	1080	1020	960	890	820	740	680	640
120C20	High	2150	2020	2040	1990	1930	1880	1820	1770	1720	1660
	Medium High	1780	1740	1690	1640	1590	1540	1490	1430	1380	1310
	Medium	1580	1520	1470	1420	1370	1320	1270	1220	1160	1090
	Medium Low	1410	1350	1290	1240	1180	1130	1070	1020	950	890
	Low	1190	1130	1060	1000	940	880	820	760	680	630

1. Airflow expressed in standard cubic feet per minute (SCFM).
2. Motor voltage at 115 V.

**Note:** Operation at external static pressure higher than rating on furnace data plate is not recommended.

### EXTERNAL STATIC PRESSURE SETUP



Set appropriate airflow per temperature rise for gas heating. Set appropriate airflow per "Blower Performance CFM" table for cooling/heat pump heating operating based on outdoor unit size and external static pressure.

#### To measure external static pressure:

- Measure the supply air static pressure
- Record this positive number
- Measure the return air static pressure
- Record this negative number
- Treat the negative number as a positive and add the two numbers together
- This is total system static